



EM840LP

Polyurethane top-coat –HIGH GLOSS-Black

Main features of the product:

<ul style="list-style-type: none"> • Good hiding power • Fast curing 	<ul style="list-style-type: none"> • High smoothness
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Application fields : wooden doors, furniture, kitchens cabinets

Substrate preparation: PE sealer sanded with grit 800

Application:	Spray gun, airless and airmix		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM840LP	100
	Catalyst	EMC54	100
	Thinner	EM726	30÷40

Chemical-Physical Properties at 20°C

Solid Content (%)	63±1
Specific gravity (g/cm ³) at 20°C	1.04± 0,030
Viscosity DIN 4 (s) at 20°C	100±5
Pot life (h) at 20°C	5÷6h

Application Characteristics

Quantity recommended per coat	120 -160 g/m ²
Number of coats recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20°C	14-15 sec

General indications about the cycle

	Drying at 20°C(min)	Drying in tunnel at 40°C(min)
Dry dust free	20 min	15 min
Imprint free	60÷90 min	35÷40 min
Stackable	12 h	8 h
Polishing with catalysis	3 days	2 days

Alternative hardener:

EMC35S : more fast

Alternative thinners :

EM765 During the summer months

Storage:

Keep the cans carefully sealed, in a well-ventilated place and with a temperature controlled between 10-30°C

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Deadline:

12 months from date of manufacture when stored according to directions above
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